



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

Rush

D4314-1
Job Sheet 170390



Part No: D4314-1

Job Qty: *10* ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Created By: Mario Poulin

Due Date: 2/9/18

Description:

Type: SOLD

Note: DWG REV A IPP REV:A NEW ISSUE 11-02-02 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/8/18	0.00	0.00	Start Up Waterjet		<i>18/01/24</i>
100	Waterjet	4 pcs		2/8/18	0.02	0.21	Waterjet1		<i>18/01/24</i>
120	QC	4 pcs		2/8/18	0.00	0.00	QC8		<i>38</i>
130	Small Fab	4 pcs		2/8/18	0.00	0.09	Small Fab-6		<i>38</i>
150	QC	4 pcs		2/8/18	0.00	0.00	QC5		<i>38</i>
160	HandFinish	4 pcs		2/9/18	0.00	0.11	HandFinish1		<i>20/01/26</i>
170	QC	4 pcs		2/9/18	0.00	0.00	QC7-3		<i>38</i>
180	Packaging	4 pcs		2/9/18	0.00	0.00	Packaging3-2		<i>38</i>
190	QC21-SA	4 Ea		2/9/18	0.00	0.00	QC21		<i>18/01/29</i>

Part Op 100 - 1-Cut as per Dwg D4314

Descriptions: 130 - COUNTER SINK AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.0760 sf (.019 ea)	90-Start up Operation	

DART
AEROSPACE
S034880



Shim

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PART NO: D4314-1
Original Serial #: S034880
Revision:
Operation:
Change No:

Start up Operation

01/24/18
Job No: 170390

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	0.201Inches + 0.005 - 0.001	0.206 0.200	Diameter	
2	Shim	0.386Inches + 0.006 - 0.001	0.392 0.385	Diameter	
3	Shim	0.670Inches ± 0.030	0.700 0.640		
4	Shim	1.125Inches ± 0.010	1.135 1.115		
5	Shim	0.600Inches ± 0.030	0.630 0.570		
6	Shim	2.100Inches ± 0.030	2.130 2.070		
7	Shim	1.330Inches ± 0.030	1.360 1.300		
8	Shim	0.125Inches ± 0.010	0.135 0.115		

Plex 1/22/18 4:16 PM dart.leroux.jason